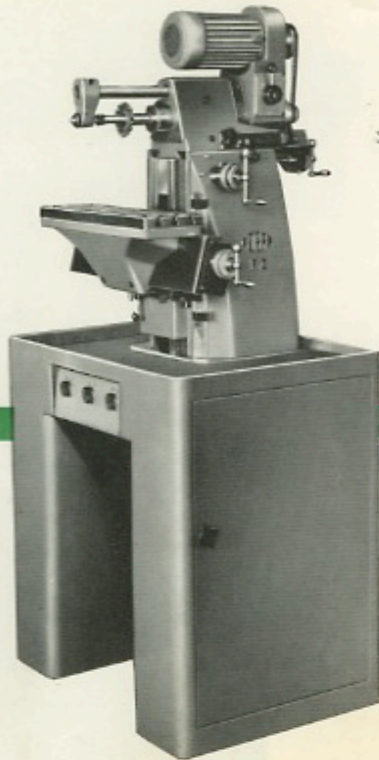


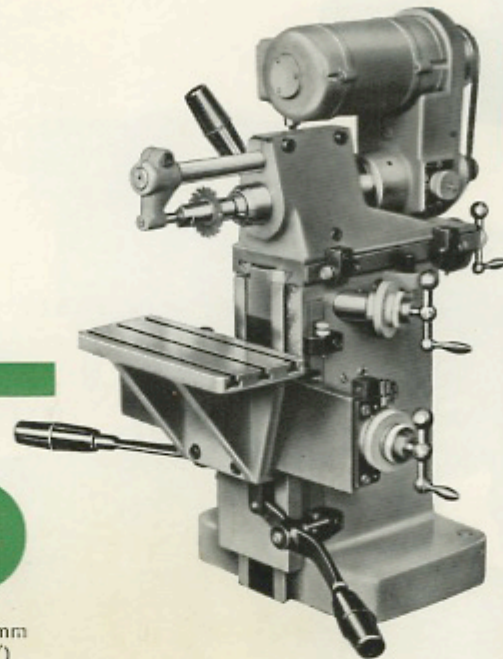
ACIERA

PROGRAMME GÉNÉRAL DE FABRICATION
GESAMT- FABRIKATIONSPROGRAMM
GENERAL MANUFACTURING PROGRAMME



F 2

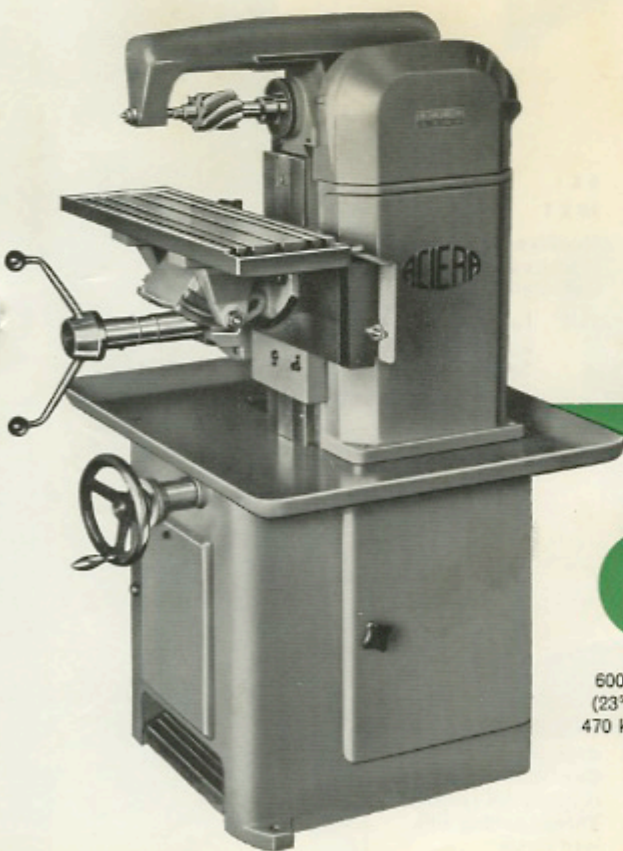
450 x 150 mm
(18" x 6")
250 kg (550 lbs)
0,35 kW



F 1

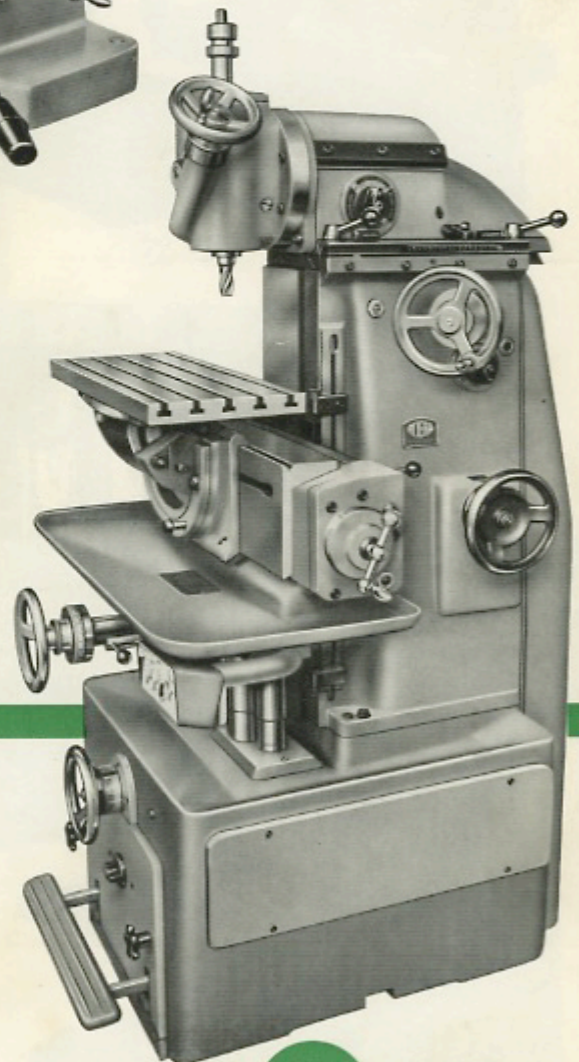
220 x 100 mm
(8 1/2" x 3 1/2")
55 kg (121 lbs)
0,25 kW

FRAISEUSES UNIVERSELLES
UNIVERSAL- FRÄSMASCHINEN
UNIVERSAL MILLING MACHINES



F 3

600 x 180 mm
(23 1/2" x 7 1/4")
470 kg (1030 lbs)
1,1 kW



F 4

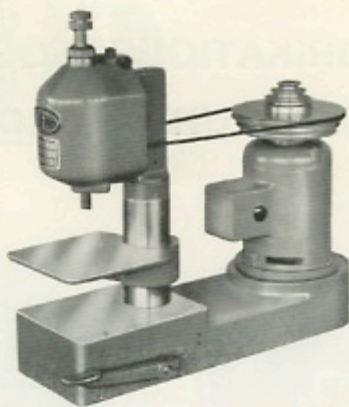
800 x 250 mm
(31 1/2" x 10")
900 kg (1980 lbs)
2,3 kW

ACIERA S. A. FABRIQUE DE MACHINES LE LOCLE SUISSE

TÉLÉPHONE (039) 549 03

TÉLÉGRAMME: ACIERA LELOCLE

E 3
ET 3
ET 4



E 3 \varnothing 4 mm ($3/16''$)
 ET 3 M 3,5 ($3/16''$ thread)
 26 kg (57 lbs)
 0,19 kW
 1-3 Broches
 Spindlig
 Spindles
 ET 4 M6 ($1/4''$ thread)
 62 kg (135 lbs)
 0,52 kW

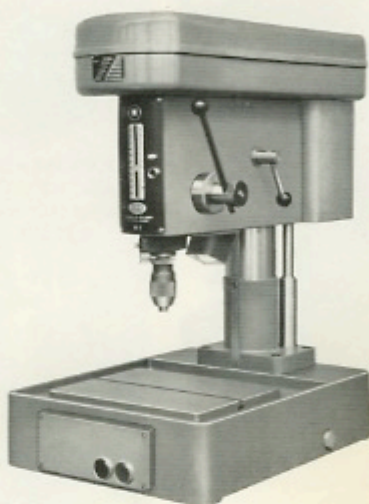
PERCEUSE
BOHR-GEWIND
DRILLING T

Grandeur
Grösse
Size

22

\varnothing 22 ($7/8''$)
 M 18 ($3/4''$ thread)
 1.1 kW

6 T
10 T

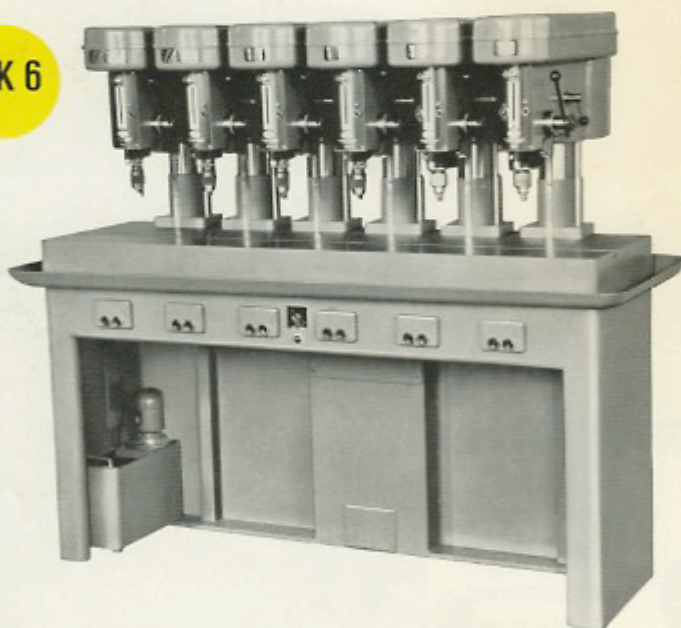


6 T 1 \varnothing 6 mm ($1/4''$)
 M5 ($3/16''$ thread)
 75 kg (165 lbs)
 0,22 kW
 10 T 1 \varnothing 10 mm ($3/8''$)
 M8 ($5/16''$ thread)
 135 kg (296 lbs)
 0,45 kW
 Modèle d'établi
 Tischmodell
 Bench model } T
 1-6 Broches
 Spindlig
 Spindles

Modèle d'établi
Tischmodell
Bench model } 22 T 1
 300 kg (660 lbs)
 1-4 Broches
 Spindlig
 Spindles

Modèle sur socle
en tôle
Blechsockel-
Modell
Pedestal-Model } 22 K 1
 360 kg (755 lbs)
 1-4 Broches
 Spindlig
 Spindles

10 K 6



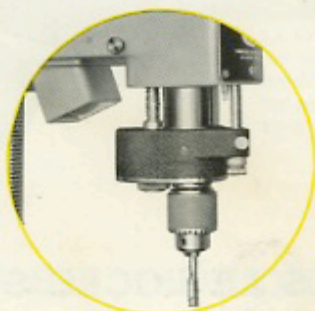
6 K 1
 10 K 1
 Modèle sur socle en tôle
 Blechsockel-Modell
 Pedestal-model } K
 1-6 Broches
 Spindlig
 Spindles

Modèle sur socle
en fonte
Gussockel-Modell
Castiron model } 22 S 1
 530 kg (785 lbs)
 1-6 Broches
 Spindlig
 Spindles

Modèle sur
colonne
Säulenmodell
Column pedestal
model } 22 C 1
 530 kg (785 lbs)

Semi-pointeuse
Koord.-
Bohrmasch.
Coordinate
Drilling Machine } 22 STA
 700 x 370 mm
 $27\frac{1}{2} \times 14\frac{1}{2}''$
 0,03-1,2 mm/Tour
 mm/rev
 630 kg (1370 lbs)

P

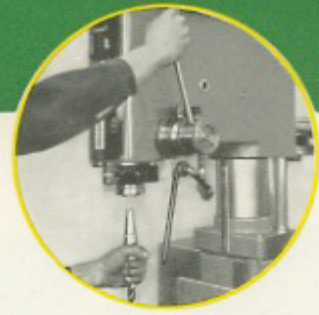


Taraudeuse avec gui-
dage par patronne
Gewindeschneid-Ein-
richtung mit Leitpatrone
Thread cutting with
lead screw } P
 Mod. 6-10-22

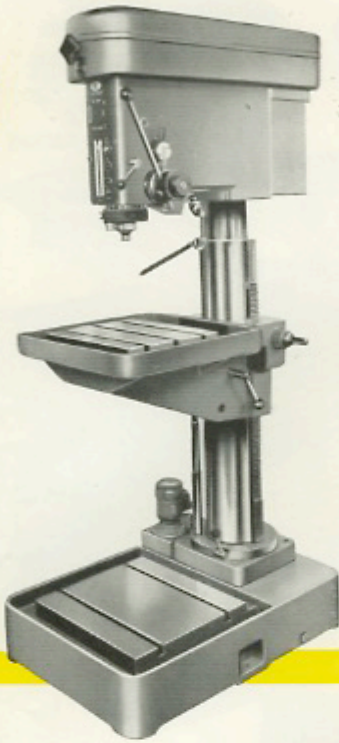
Semi-pointeuse
avec dispositif
répétiteur de
positionnement
Bohrmaschine
mit Repetier-
Vorrichtung
Drilling Machine
with Repetitive
Positioning
Attachment } 22 TRA
 280 x 190 mm
 $11'' \times 7\frac{1}{2}''$

S TARAUDEUSES ESCHNEIDMASCHINEN APPING MACHINES

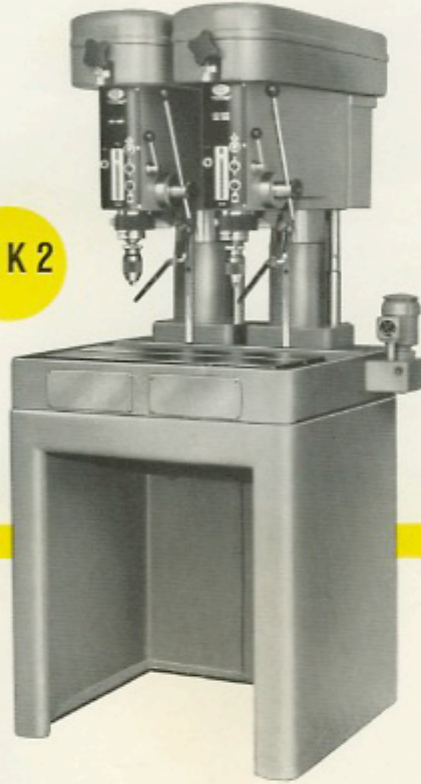
Changement rapide
Schnellwechsel
Quick tool-changing



22 C 1



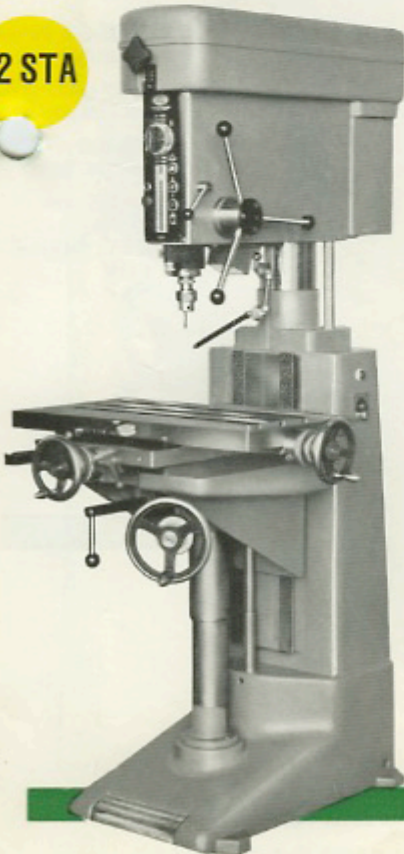
22 K 2



22 TRA



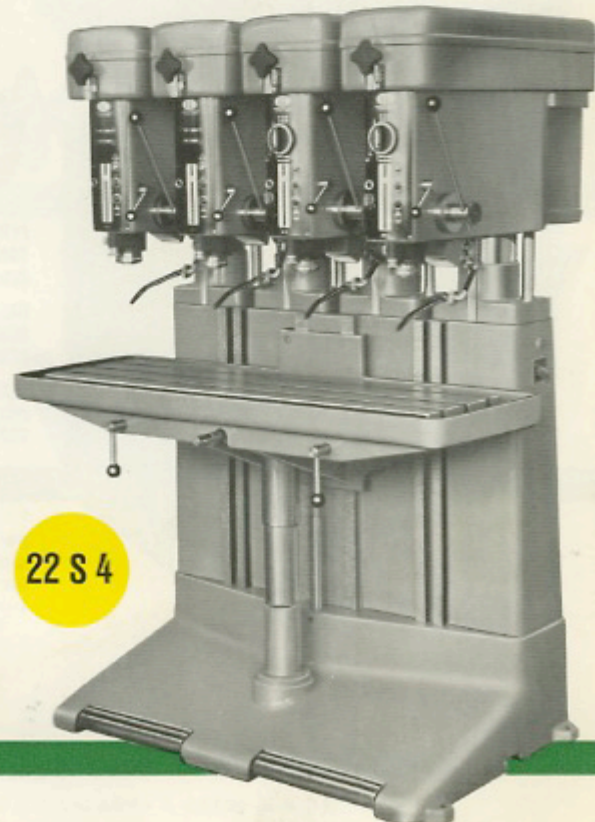
22 STA

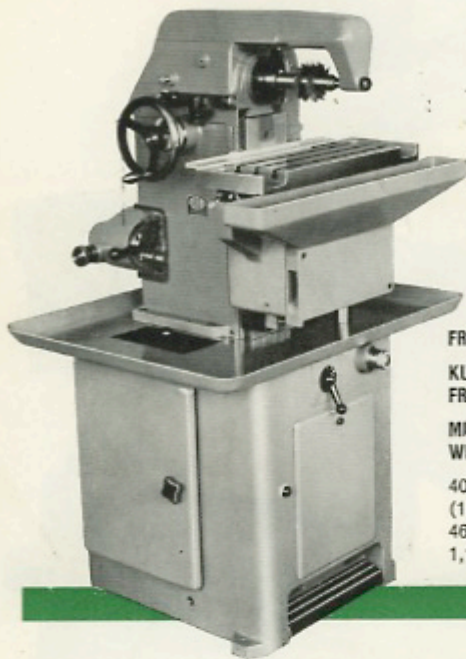


22 S 1



22 S 4





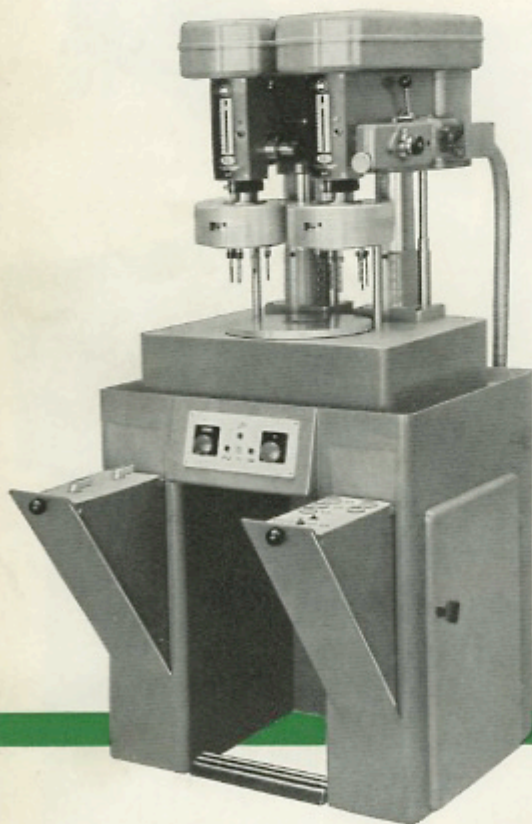
F 3 C

FRAISEUSE A CAMES
KURVENGESTEUERTE
FRÄSMASCHINE
MILLING MACHINE
WITH CAMS
400 x 165 mm
(15³/₄ x 6¹/₂"")
460 kg (1000 lbs)
1,1 kW



F 3 H

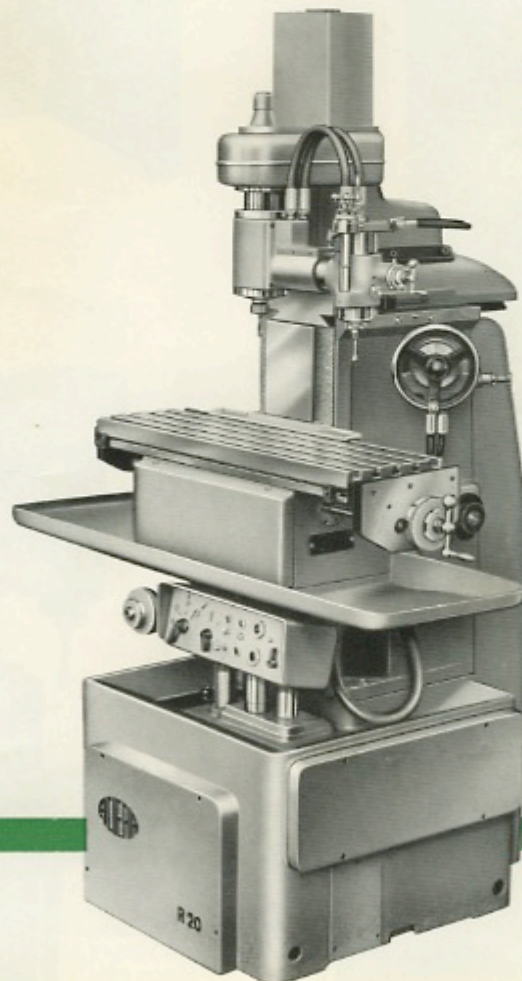
FRAISEUSE
HYDRAULIQUE
HYDRAULISCHE
FRÄSMASCHINE
HYDRAULIC
MILLING MACHINE
590 x 180 mm
(23¹/₄" x 7¹/₂"")
500 kg
1,8 kW



22 U

PERCEUSE-
TARAUDEUSE
SEMI-AUTOMATIQUE
HALBAUTOMATISCHE
BOHR-
GEWINDEMACHINE
SEMI-AUTOMATIC
DRILLING
TAPPING-MACHINE

1,1 kW
par unité
pro Einheit
for one unit
1—x Unités
Einheiten
Units



R 20

FRAISEUSE A COPIER
HYDRAULIQUE
HYDRAULISCHE
KOPIER-FRÄSMASCH.
HYDRAULIC
COPING MACHINE
810 x 215 mm
(32" x 8¹/₂"")
855 kg (1880 lbs)
1,2 kW